

# Spartan Firearms

## Gunsmithing Price List

(Labor only – Parts & shop Materials NOT included)

### Standard Service Charges:

Bench Time	\$60.00/Hr.
Machine time	\$75.00 –
105.00	
Minimum Charge per gun	\$30.00 (1/2
Hr.)	
Shop Supplies – Per Work Order	\$5.00
Written Appraisals	12% of
Value	
Bench Fee	\$35.00

### Clean & Oil Customer Gun

**Ultrasonic Cleaning** – Consists of disassembly, inspection, and cleaning of parts, lubrication, and reassembly. Function Check.

Ultrasonic Cleaning – Handgun	\$30.00
Ultrasonic Cleaning – Rifle/Shotgun	\$40.00

**Hand Cleaning** – Consists of disassembly, inspection and cleaning of parts, lubrication and reassembly. Function Check.

We will make suggestions of parts or services needed to put your gun into the best working condition possible.

Hand Cleaning – Handgun	\$40.00
Hand Cleaning – Rifle/Shotgun	\$60.00

\*\* Certain firearms should not be ultrasonic cleaned. This choice is at the sole discretion of the Gunsmith(s) \*\*

\*\* Wrapped or hydro-dipped firearms will not be ultrasonic cleaned in any circumstance. \*\*

### Scope/Sight Work

Install Sight Set (Pistol or Rifle)	\$50.00 – 90.00
Install Dovetail Sight (front or rear)	\$30.00 –
50.00	
Install other sights	Hourly Rate
Install Replacement Fiber Optic Tubes	\$25.00
each	
Install front/mid-rib Shotgun Bead (predrilled)	\$25.00
each	
Drill and tap for bead sight (each hole)	\$55.00
Plug hole	\$65.00 Per
Hole	
Mount scope (includes Bore Sight)	\$75.00 –
90.00	
Mount Red dot (includes Bore Sight if possible)	\$50.00 – 75.00
Leaving scope rings	\$60.00

Lapping scope rings	\$60.00
Bore Sight Firearm	\$25.00
Zero Customer gun (does not include ammo)	\$55.00
Zero Customer Thermal Optic (does not include ammo)	\$75.00

### **Handgun Work**

Revolver Action Job	\$85.00 –
175.00	
Straighten Crane	\$55.00 –
85.00	
Remove/Bob Hammer Spur	\$60.00 –
80.00	
Convert square to round butt (does not include new grips)	\$90.00 –
200.00	
Semi Auto Pistol Action Job	\$145.00-
300.00	
Polish chamber, throat, or feed ramp	\$55.00 –
100.00	
Install Pistol Compensator	\$90.00 –
350.00	

### **Custom 1911 Work**

Fit Barrel	\$100.00–
210.00	
Fit Link (adjust lockup)	\$70.00
– 90.00	
Fit Barrel Bushing	\$75.00–
120.00	
Fit trigger, Sear or Disconnecter	\$55.00 – 80.00
Fit Hammer	\$55.00 –
100.00	
Fit Thumb Safety	\$55.00 –
80.00	
Modify frame for Beavertail safety	120.00 –
225.00	

### **Shotgun Work**

Resolder/straighten Rib	Hourly
Rate	
Raise dent in Barrel (does not include re- bluing)	\$75.00 - 150.00
Polish Chamber/bore	\$45.00 –
75.00	
Refit Hinge pin lug	\$225.00 –
360.00	
Install sling swivels (set)	\$45.00 – 60.00
Ream and thread for choke tubes	\$150.00 –
250.00	
Remove stuck choke tube	\$75.00 –
210.00	

### **General Barrel, Action, Rifle and/or Pistol Work**

Check Headspace / Throat or Muzzle Erosion	\$55.00
00.00	

- 90.00	Remove Stuck Fired Case from the chamber	\$60.00 –
95.00	Remove Live round from chamber	\$85.00 –
175.00	Remove squib/other obstruction from bore	\$90.00 –
250.00	Remove Copper fouling from bore	Hourly rate
120.00	Sandblast / Bead Blast parts for refinish (upper/slide/lower/frame), each	\$85.00 –
device	Pin/weld Muzzle	\$125.00
275.00	Re-barrel Action	\$125.00 –
250.00	Install after-market trigger kit	\$60.00 –
175.00	Install after-market safety kit	\$60.00 –
targets)	Test Fire Customer gun (for Accuracy or function – Does not include ammo or targets) \$35.00	
150.00	Reassemble Customer disassembled firearm	\$85.00 –
- 210.00	Thread Barrel (Cannot do new Browning A-Bolt or X-Bolt)	\$155.00
- 150.00	Bore Scope any barrel/chamber	\$65.00
140.00	Cast Chamber (Does not include the cast)	\$75.00 –

### **Stock Work**

repair	Crack Repair (per crack) Glue, clamp, and finish or threaded pin	\$75.00 – 200.00
175.00	Install Adjustable Butt Plate	\$115.00 –
- 175.00	Install and fit Recoil Plate/Pad	\$80.00
80.00	Install QD Sling point	\$55.00 –
(set)	Install sling swivels	\$55.00 – 80.00
225.00	Install Recoil Reducer (does not include RR)	\$35.00 –
refinish)	Install Crossbolt (each) (does not include refinish)	\$45.00 – 90.00
675.00	Inletting and finishing of semi-finished stock blank	\$275.00 –
blank	Fit, Bed and finish fiberglass stock blank	\$250.00 – 450.00
stock	Fit and install barreled-action in synthetic stock	\$85.00 – 200.00
250.00	<b>Glass bedding barreled action in stock</b>	
	Hunting Rifle	\$150.00 –
- 300.00	Match Rifle (Mil or BR style)	\$175.00
blocks)	Pillar bedded (does not include Pillar blocks)	\$210.00 – 325.00

### **Wood Stock Refinishing**

stain/dye	Lacquer or Poly Finish over choice of \$175.00 – 250.00	
310.00	Hunter Finish (unfilled oil/lacquer finish on average stock)	\$190.00 –
– 325.00	Gunsmith finish – Hand rubbed (filled rubbed oil on average stock)	\$225.00
Gloss	Gunsmith Finish – Choice of color Stain and High \$310.00 – 450.00	

### **AR-15 / AR-10 Work**

85.00	Install after-market trigger	\$55.00-
150.00	Install after-market fore end	\$55.00-
125.00	Maintenance Rebuild (New springs, and gas rings)	\$85.00 –
Lower	Assemble Complete Upper or Complete \$75.00 – 95.00	
– 205.00	Assemble Complete Rifle (includes test fire)	\$165.00
– 50.00	Install and time muzzle device on pre-threaded barrel	\$35.00
90.00	Open Gas Port for proper function	\$75.00 –
	Install/replace Gas Block	\$55.00-80.00
105.00	Install/replace AR Barrel	\$75.00-
80.00	Install replace Buffer Tube, and/or Back plate	\$45.00-

\*\*\*\*Some Repairs may be sent to other Repair shops in North Dakota\*\*\*\*

The Gunsmiths will use their best judgement in making decisions and may disagree with the necessity of your chosen repairs/upgrades. Please understand that they are using their training & experience in these decisions.