

Gunsmithing Price List

(Labor Only – Parts & materials NOT included)

Service Charges

Benchtime	\$45.00
Benchtime & Machine hour	\$55.00 - \$105.00
Minimum Charge per Gun	\$45.00
Written appraisals, cost estimates	10% of value

Clean & Oil Customer Gun

Ultrasonic cleaning - Handgun	\$20.00
Ultrasonic cleaning - Rifle/shotgun	\$30.00
Hand Cleaning - Consisting of completely stripping gun, cleaning All parts, checking for wear, making suggestions to Customers of needed services to put gun back in A-1 condition, function check	
Handgun	\$40.00
Rifle/Shotgun	\$50.00
Bead, Sandblast metal parts	\$75.00 - \$160.00

Sight Work

Sight in customer gun (does not include Cost of ammo, targets, etc)	\$50.00 - \$100.00
Bore sight customer gun	\$20.00 - \$30.00
Drill/Tap barrel or receiver for sights per hole	\$20.00 - \$45.00
Install dovetail sight	\$25.00 - \$50.00
Install front sight ramp	
Sweat-on type	\$50.00 - \$100.00
Screw-on type(includes drill/tap)	\$60.00 - \$80.00
Band type	hourly rate
Install insert in pistol sight	\$40.00 - \$60.00
Install front/mid-rib shotgun bead	\$25.00 - \$75.00
Plug hole and re-drill for bead	\$40.00 - \$75.00
Install receiver sights	\$20.00 - \$45.00
Scope mounting	\$45.00 - \$50.00
Lapping rings (new rings/scope)	\$45.00 - \$60.00

General Barrel, Action & Rifle Work

Check Headspace	\$35.00 - \$70.00
Remove stuck fired case from chamber	\$50.00 - \$90.00
Remove live round from chamber	\$50+
Remove obstruction from bore	\$65.00 - \$150.00
Remover fouling from barrel/Chamber	hourly rate
Safeties, Installing	
Dakota, Gentry, Mod 70 type	\$150.00 - \$175.00
Mark II/Beuhler type	\$50.00 - \$100.00
Chapman swing safety lever	\$55.00 - \$135.00
Triggers, Installing or adjusting	
Shilen, Timney, Dayton-Traister, Moyer type	\$45.00 - \$90.00
Double-set	\$100.00 - \$250.00

Single-set	\$50.00 - \$140.00
Install and time muzzle device	\$35.00 - \$65.00
Install Barrel Band Swivel	hourly rate

Shotgun Work

Resolder straighten rib	hourly rate
Raising dent in barrel (not including bluing)	\$50.00 - \$150.00
Polish Chamber/Bore	\$35.00 - \$75.00
Refitting hinge pin lug	\$225.00 - \$340.00

Handgun Work

Revolver action job	\$75.00 - \$160.00
Straighten crane on revolver	\$35.00 - \$80.00
Install crane lock	\$30.00 - \$50.00
Remove/modify hammer spur	\$40.00 - \$80.00
Convert revolver from square to round butt	\$70.00 - \$120.00
Semi auto pistol action job	\$120.00 - \$220.00
Fit barrel to 1911 (not including barrel)	\$90.00 - \$150.00
Fit and install barrell bushing on 1911	\$50.00 - \$120.00
Bevel mag well of 1911	\$35.00 - \$80.00
Throat, polish barrel and feed ramp	\$40.00 - \$100.00
Fit new trigger to 1911 (not including trigger)	\$45.00 - \$80.00
Custom Fit hammer to 1911	\$45.00 - \$100.00
Install stake on front sight (not including sight)	\$35.00 - \$60.00
Install fiber optic front sight (existing dovetail)	\$25.00 - \$45.00
Install rear sight (not including sight)	\$30.00 - \$45.00
Modify 1911 frame for beavertail safety	\$80.00 - \$150.00
Install pistol compensator	\$90.00 - \$350.00

Stock Work

Wood Finishing	
Hunter finish unfilled oil/lacquer finish on avg. stock	\$150.00 - \$240.00
Gunsmith finish filled, rubbed oil on avg stock	\$200.00 - \$360.00
Gunsmith finish high gloss	\$275.00 - \$360.00
Spray finish – lacquer or poly	\$120.00 - \$200.00
Glass bedding barrel & action	
Hunting rifle	\$85.00 - \$150.00
Match rifles, M-1 Garand, M1A	\$150.00 - \$265.00
Pillar bed (not including pillar blocks)	\$160.00 - \$265.00
Install recoil pad	\$40.00 - \$95.00
Install adjustable butt plate	\$80.00 - \$150.00
Install sling swivels	\$35.00 - \$60.00
Install stock cross bolt (not including refinish)	\$40.00 - \$80.00
Install recoil reducer	\$25.00 - \$210.00
Inletting and finishing of semi-finished stock	\$200.00 - \$650.00
Fit, bed and finish fiberglass stock blank	\$175.00 - \$350.00
Fit and install barreled action in synthetic stock	\$65.00 - \$120.00

AR-15 Work

Maintenance rebuild (new springs, gas rings)	\$65.00 - \$85.00
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Install aftermarket trigger	\$40.00 - \$80.00
Install aftermarket forend	\$45.00 - \$140.00
Assemble complete upper	\$45.00 - \$85.00
Assemble complete lower	\$45.00 - \$85.00
Assemble complete rifle	\$100.00 - \$150.00
Install and time muzzle device on prethreaded barrel	\$35.00 - \$65.00
Thread barrel	\$120.00 - \$145.00
Open gas ports for functioning	\$60.00 - \$80.00
Install/replace gas block	\$45.00 - \$80.00
Install/replace AR barrel	\$55.00 - \$85.00
Install/replace buttstock & buffer tube	\$20.00 - \$35.00